JUNMACH®

山东聚宁







专业
履带板生产商

THE PROFESSIONAL TRACK SHOES MANUFACTURER

山东聚宁机械有限公司

SHANDONG JUNING MACHINERY CO., LTD



公司简介 COMPANY PROFILE


高新技术企业
证书
企业名称：山东聚宁机械有限公司
证书编号：GR202037003899
发证时间：2020 年 12 月 8 日
有 效 期：三年
批准机关：

山东聚宁机械有限公司地处山东省济宁市高新技术开发区，是一家集工程机械耐磨件研发、生产、销售、服务于一体的综合性企业，公司专业生产推土机、挖掘机、平地机、装载机等工程机械履带板、刀板、齿块和支角等产品。凭借先进的机械加工设备，公司年产能约 6 万吨。此外，公司建立起完善的质量保证体系，并设有性能齐全的中心实验室，从原材料进厂到成品出厂，每个流程都严格管控，保证产品的优良品质。

公司现为徐工机械，小松，山推等工程机械主机厂提供配套服务，为国际大型工程机械零配件销售商提供 OEM 生产定制服务，产品远销东南亚、中东、欧洲、美洲、俄罗斯等全球各地。

山东聚宁通过持续创新，锐意开拓，生产卓越可靠的产品，同时以优质、高效的服务为客户保驾护航，山东聚宁必将成为您可以信赖的朋友。

Shandong Juning Machinery Co., Ltd(JUNMACH), located in Jining High-TECH Development Zone, Shandong Province. JUNMACH is an construction machinery enterprise that integrates R&D, production, sales and service of spare parts. JUNMACH is specialize in producing track shoes, cutting edges ,segment and shanks etc.. Relying on the advanced machining lines , the annual production capacity can reach 60000tons .In addition ,JUNMACH has established ISO 9001 quality management system, and has quality testing laboratory with advanced quality testing equipment, inspecting from raw materials to the finish goods to ensure the high quality product.

Now JUNMACH is supplying to XCMG, KOMATSU and other factories, and provides OEM production and customization services to international distributors and delivered to more than 110 countries.

Through the continuous innovation and reliable products, we are supplying to our customers with high quality goods and efficient service , JUNMACH will be a reliable friend for you.

JUNMACH®
山东聚宁

山东聚宁的优势在于

最优质的产品
最有竞争力的价格
最卓越的服务和准时的交货
总是把客户的利益放在第一位
总是给客户提供最专业的技术支持
总是把长期的客户合作关系放在第一位

Our commitment to our customers with

Always put service first in every situation
Always deliver what is promised
Always supply guaranteed quality products
Always provide unrivalled technical expertise
Always build long term relationships not short time



履带板加工设备

TRACK SHOE PRODUCING EQUIPMENT













轧制 ROLLING

热处理 HEAT TREATMENT

自动喷涂 AUTOMATIC PAINTING



熔炼 STEEL PRODUCTION

机加工 MACHINING

抛丸 SHOT BLASTING

交付 DELIVERY

质量控制

QUALITY CONTROL



质量管理体系认证证书

注册号：U006619Q0030R0M

兹证明

山东聚宁机械有限公司

统一社会信用代码：91370800MA3FEX6C9J

注册地址：中国·山东省·济宁高新区(经济技术开发区)西山东太阳屋路以西山东太阳屋路作有限公司以用办公/生产地址：中国·山东省·济宁市高新区(经济技术开发区)西山东太阳屋路以西

质量管理体系符合标准

ISO 9001:2015

认证范围如下：

工程机械用支重轮总成、托轮总成和履带板的生产与售后服务

本证书有效期自 2019 年 1 月 21 日至 2022 年 1 月 20 日

认证范围涉及证书证规要求的行政许可，资质许可，强制性认证的，证书与资质共同使用有效。

在正常接受年度审核的情况下，与年度监督保持通知一并使用有效。

本证书信息可在国家认证认可监督管理委员会官方网站（www.cnca.gov.cn）上查询。

华夏认证中心有限公司

总经理：

颁证日期：2019 年 1 月 21 日

IAF

UKAS MANAGEMENT SYSTEMS

0066



QUALITY MANAGEMENT SYSTEM CERTIFICATE

Registration No. U006619Q0030R0M

This is to certify that the quality management system of

SHANDONG JUNING MACHINERY CO.,LTD

social credit code : 91370800MA3FEX6C9J

Registration Address: West of Hongji Road and South of Shandong Sun Wukong'arts Co., Ltd.,Jiazhuang Street Office, High-Tech Zone, Jining, Shandong, P.R. China

Office/Production Address: West of Hongji Road, Jiazhuang Street Office, High-Tech Zone, Jining, Shandong, P.R. China

is in conformity with

ISO 9001:2015

This certificate is valid for the following scope:

Production and after-sales service of track roller carry rollers and track shoes for construction machinery

This certificate is valid from January 21, 2019 to January 20, 2022

The scope which needs administrative permission shall be in accordance with valid license.

In the case that the organization regularly receives surveillance assessments, the certificate shall be valid when used together with the Notice for Maintenance of Use of Certificates and Logos.

Information about the certificate can be queried on the official website of CNCA (www.cnca.gov.cn).

China Certification Center, Inc.

General Manager:

Date of Issue: January 21, 2019

IAF

UKAS MANAGEMENT SYSTEMS

0066



SGS

TEST REPORT

No. : GDIN2002000687ML

Date : Mar 04, 2020

Page: 1 of 4

CUSTOMER NAME: SHANDONG JUNNING MACHINER CO.,LTD.

ADDRESS: HIGH-TECH DEVELOPMENT ZONE,JINING,SHANDONG PR.

Sample Name : 30MnB Plate

Product Specification : 30×300×300

Product or Lot No. : 219C2803

Material and Mark : 30MnB

Heat No. : 90414436

Above information and sample(s) was/were submitted and confirmed by the client. SGS, however, assumes no responsibility to verify the accuracy, adequacy and completeness of the sample information provided by client.

Date of Receipt : Feb 21, 2020

Testing Start Date : Feb 21, 2020

Testing End Date : Mar 04, 2020

Test result(s) : For further details, please refer to the following page(s) (Unless otherwise stated the results shown in this test report refer only to the sample(s) tested)

Signed for SGS-CSTC Standards Technical Services (Qingdao) Co., Ltd.

Rose wang

Authorized signatory

质量管理认证

CERTIFICATIONS OF QUALITY MANAGEMENT









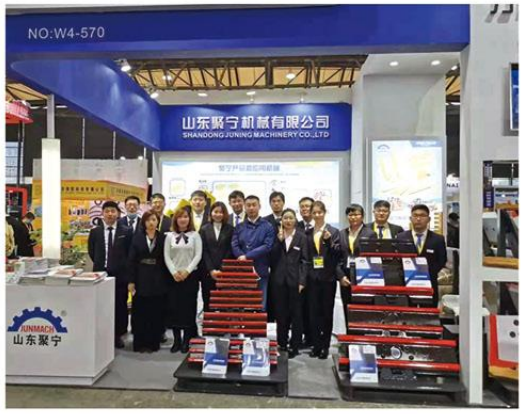
服务全球

GLOBAL SERVICES

根据客户要求定做产品，充分发挥技术和市场的优势，实现共赢、创造辉煌。
Continuously supplying products according to customer requirements, using the technical and market advantages, to achieve a win-win cooperation, and create brilliant.

















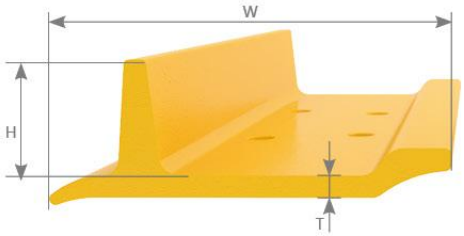




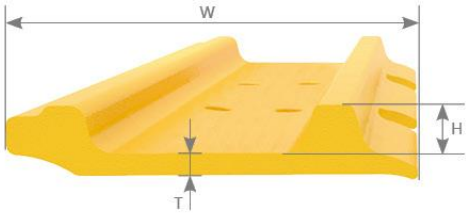
XCMG KOMATSU SHANTUI ZOOMLION

型钢参数

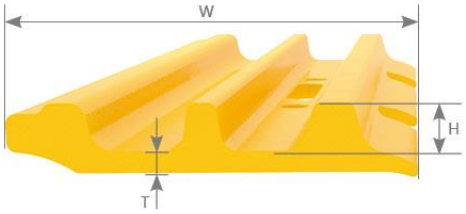
GROUSER PROFILE



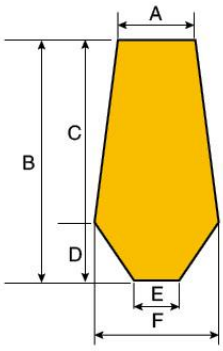
Specification	Technical parameters（mm）			Section area	Weight
产品名称	总宽（W）	齿高（H）	腰厚（T）	截面积（cm^2）	单重（kg/m）
JUNS154A	182	49	9.5	25.093	19.700
JUNS154B	182.5	47	10	24.544	19.267
JUNS171A	202.5	47	11	27.520	21.600
JUNS171B	199.6	50	12	33.200	26.100
JUNS190A	225	57	13	37.962	29.800
JUNS190B	216	50	13	37.962	27.993
JUNS203A	232.5	65	12	39.605	31.090
JUNS203B	238	60	14	44.910	35.250
JUNS203C	243.5	75	15	51.210	40.200
JUNS203D	242.5	65	13	42.739	33.550
JUNS216A	250	72	14.3	51.120	40.130
JUNS216B	247.5	70	14.2	47.640	37.400
JUNS216C	256.5	82	17	62.905	49.380
JUNS228A	266	80	17	63.020	49.470
JUNS228B	261	77.5	19	71.947	56.500
JUNS240	285	84	20	78.070	64.590
JUNS260	303	90	20.5	95.350	74.900
JUNS280	322	93	23	105.110	82.600
JUNS317	369	102	25	131.070	103.000



Specification	Technical parameters（mm）			Section area	Weight
产品名称	总宽（W）	齿高（H）	腰厚（T）	截面积（cm^2）	单重（kg/m）
JUND90	90	16.5	5.5	10.210	6.86
JUND101	109	16.5	6	10.790	8.470
JUND175	207	37.5	13	38.700	30.380
JUND190	217	35	13	39.200	33.000
JUND216	251	49	15.5	64.320	50.170
JUND228	251	49	15.5	64.320	50.170
JUND260A	302	50	21	93.139	73.110
JUND280B	301	50	23.5	100.689	79.040



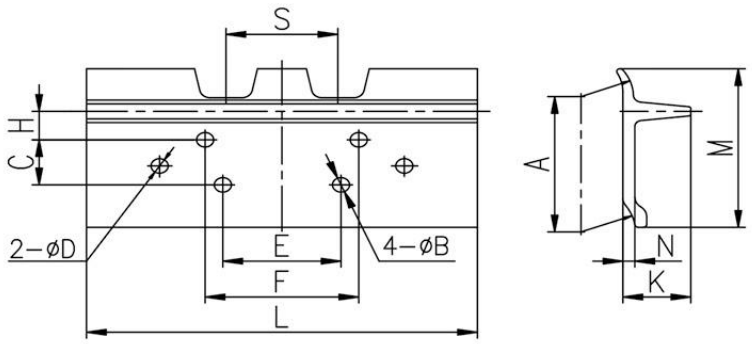
Specification	Technical parameters（mm）			Section area	Weight
产品名称	总宽（W）	齿高（H）	腰厚（T）	截面积（cm^2）	单重（kg/m）
JUNT135A	154	14	6	13.885	10.900
JUNT135B	154	14	8	16.938	13.300
JUNT154A	165	20	6	18.319	14.390
JUNT160	187	18	8	24.666	19.363
JUNT171A	198.9	25	8	29.062	22.814
JUNT171D	198.9	25	9.5	32.046	25.150
JUNT190	219	26	8	31.080	24.400
JUNT190B	219	26	10	35.834	28.130
JUNT203A	236	28	11	42.675	33.500
JUNT203B	236	28	13	47.261	37.100
JUNT216A	250	30	11	46.369	36.400
JUNT216B	250	30	13	51.338	40.300
JUNT216C	247	30	14	53.568	42.051
JUNT216D	247	36	13	54.555	42.830
JUNT216E	247	36	16	61.911	48.600
JUNT228	250	37	16	66.332	52.070



PROFILE	A	B	C	D	E	F	WEICHT（Kg/"）
A	3/8"	1−1/4"	1−1/8"	1/4"	1/4"	5/8"	0.091
C	9/16"	1−1/2"	1−1/8"	3/8"	3/8"	7/8"	0.144
E	3/8"	1−1/2"	1−1/4"	1/4"	5/16"	3/4"	0.110
G	9/16"	1−3/4"	1−3/8"	3/8"	3/8"	1"	0.178
H	5/8"	2−1/16"	1−5/8"	7/16"	3/8"	1"	0.212
J	3/4"	2−3/8"	1−15/16"	7/16"	3/8"	1−1/8"	0.280
K	9/16"	1−1/4"	7/8"	3/8"	3/8"	3/4"	0.102
L	7/16"	1"	3/4"	1/4"	1/4"	5/8"	0.068

推土机履带板技术参数

SINGLE GROUSER TRACK SHOE PROFILE

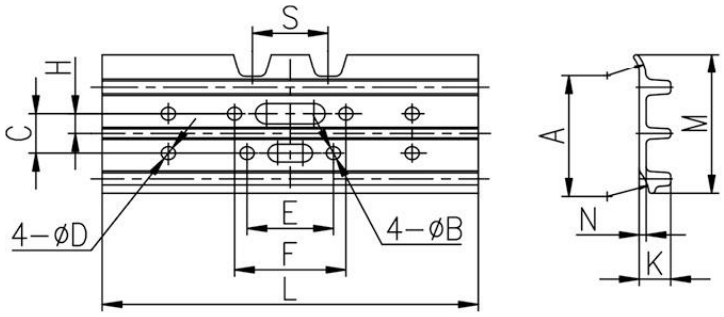


Specification	Weight	安装尺寸 Dimensions（MM）											
产品名称	重量（Kg）	A	B	C	D	E	F	H	S	K	L	M	N
T171A-450	11.75	171	16.5	58.75		125.4	144.5	39	120	62	450	199.6	12
T171B-400	10.44	171	16.5	57		122.4	158.4	39	120	62	400	199.6	12
T171C-450	11.75	171	16.5	60.3		107.9	107.9	39	120	62	450	199.6	12
T171D-500	13.05	171	16.5	57		103.8	144	39	120	62	500	199.6	12
T171E-510	13.31	171	14.8	60.3		107.9	107.9	39	120	62	510	199.6	12
T171F-510	13.31	171	17	57		103.8	144	39	120	62	510	199.6	12
T171G-400	10.44	171	16.5	57	16.5	122.4	158.4	39	120	62	400	199.6	12
T203A-510	17.98	203	20.5	72.2		138.3	178.3	39	136.5	74	510	238	14
T203C-500	17.63	203	20.5	76.2		146	184	41	140	74	500	238	14
T203D-560	19.74	203	19.5	72.2		138.3	178.3	39	136.5	74	560	238	14
T203E-560	19.74	203	19.5	76.2		133.3	171.3	39	136.5	74	560	238	14
T203E-610	21.50	203	19.5	76.2		133.3	171.3	39	136.5	74	610	238	14
T203H-560	19.74	203	20.5	68		137.3	185.3	41	140	74	560	238	14
T203J-500	17.63	203	20.5	70	21	157	197	43	140	74	500	238	14
T216A-560	22.85	216	20.5	76.2		146	184	42	146	86.3	560	252.3	14.3
T216D-560	22.85	216	19.5	76.2		146	184	42	146	86.3	560	252.3	14.3
T216E-610	24.89	216	19.5	74.62		154.9	199.39	42	146	86.3	610	252.3	14.3
T216F-610	24.89	216	20.5	70.0		149.5	205.5	42	146	86.3	610	252.3	14.3
T216G-610	24.89	216	19.5	50.8		147	172.4	50	146	86.3	610	252.3	14.3
T216H-560	22.85	216	19.5	76.2	19.5	146	184	42	146	86.3	560	252.3	14.3
T216K-610	24.89	216	20.5	76.2	21	146	184	42	146	86.3	610	252.3	14.3
T216N-560	22.85	216	19.5	63		146.1	204.1	47.3	146	86.3	610	252.3	14.3
T228A-560	28.34	228.6	24.5	76.2		169	219.8	48	160	97	560	268	17
T228B-560	28.34	228.6	23.5	76.2		169.8	201.6	48	160	97	560	268	17
T228C-560	28.34	228.6	23.8	76.2		169.3	201.1	48	160	97	560	268	17

JUNMACH
山东聚宁

挖掘机履带板技术参数

TRIPLE GROUSER TRACK SHOE PROFILE



Specification	Weight	安装尺寸 Dimensions（MM）											
产品名称	重量（Kg）	A	B	C	D	E	F	H	S	K	L	M	N
W135A-400	4.36	135	12.5	43	14	72	99	23	78	20	400	154	6
W135C-380	4.14	135	13.2	43.4		72	99	21.7	78	20	380	154	6
W135D-400	4.36	135	13.2	43.4	14	72	99	21.7	64	20	400	154	6
W135E-400	4.36	135	12.5	46	14	80	104	23	78	20	400	154	6
W135F-450	4.91	135	12.5	52		86	86	26	78	20	400	154	6
W135H-400	4.36	135	12.5	46	14	74.4	98.4	23	64	20	400	154	6
W154A-450	6.49	154	14.25	56.92		72.8	88.7	28.46	63.7	26	449	165	6
W154B-450	6.49	154	14.3	54.92		89.7	89.7	27.46	85.7	26	449	165	6
W154C-450	6.49	154	14.25	56.92	16	72.8	88.7	28.46	63.7	26	449	165	6
W154D-330	4.69	154	14.5	56.88		82.15	112.05	28.42	63.7	26	329	165	6
W171B-500	10.63	171.5	16.21	60.4		108	108	30.1	110	34.5	500	190	9.5
W171C-500	10.63	171.5	16.3	57		86.4	102.4	28.5	72	34.5	500	190	9.5
W171A-600	14.88	170.7	18.5	57		122.4	158.4	28.5	120	34.5	600	198.9	9.5
W171B-400	9.92	170.7	16.21	60.4		108	108	30.1	110	34.5	400	198.9	9.5
W171C-500	12.4	170.7	16.3	57		86.4	102.4	28.5	72	34.5	500	198.9	9.5
W171D-600	14.88	170.7	16.5	58.9		125.4	144.5	29.45	120	34.5	600	198.9	9.5
W171E-600	14.88	170.7	16.5	57		122.4	158.4	28.5	120	34.5	600	198.9	9.5
W171F-600	14.88	170.7	18.5	58.9		125.4	144.5	29.45	120	34.5	600	198.9	9.5
W190A-600	16.88	190	20.5	62		124.4	160.4	31	109	36	600	219	10
W190C-800	22.50	190	20.5	62		124.4	160.4	31	109	36	800	219	10
W190B-600	16.88	190	18.5	62		124.4	160.4	31	109	36	600	219	10
W190D-800	22.5	190	18.5	62		124.4	160.4	31	109	36	800	219	10
W190E-600	16.88	190	20.85	69		119.57	155.57	34.5	109	36	600	219	10
W190F-800	22.5	190	20.85	69		119.57	155.57	34.5	109	36	800	219	10
W190G-700	19.69	190	20.5	62		124.4	160.4	31	109	36	700	219	10
W190H-600	16.88	190	21	69		119.57	155.57	34.5	120	36	600	219	10
W203A-600	22.26	203	20.5	72.2		138.4	178.4	36.1	136.5	41	600	236	13
W203A-800	29.68	203	20.5	72.2		138.4	178.4	36.1	136.5	41	800	236	13
W203B-600	22.26	203	20.5	76.2		146	184	38.1	140	41	600	236	13
W203C-600	22.26	203	21	72		129	179	36	124	41	600	236	13
W216A-600	25.23	216	22.8	76.2		140.4	178.4	37	146	44	600	247	14
W216B-600	25.23	216	22.8	76.2		146	184	37	146	44	600	247	14
W216C-600	25.23	216	24.6	76.2		146	184	37	146	44	600	247	14

专业值得信赖

TRUSTED TO OUR PROFESSIONAL

JUNMACH®

山东聚宁

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